



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.1305
Job Sheet 169968



Part No: 647.1305

Job Qty: 1 ea

Part Name: EC145 Cable Cutter System Removable Provisions U Channel Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/5/18

Job Tracking No:

Due Date: 2/9/18

Created By: Mario Poulin

Type: Stock

Description:

Customer: Metro Aviation Inc (CMETR01)

PO Box 7008 Shreveport, LA, 71137 USA ph:(318) 222-5529 fx:(318) 698-5205.

Note: URF17-782 DWG REV D IPP REV:A NEW ISSUE 13.07.16 JLM VERIFIED BY:DD IPP REV:B 14.07.31 AS
PER ECN C2 DD VERF:JLM IPP REV:C 15.07.09 AS PER REV D DD VERIFIED BY:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/9/18	2/9/18	0.00	0.00	Start Up Stores/Pkg-2		FEB 05 2018 Fg101
110	Packaging	1 pcs	2/9/18	2/9/18	0.00	0.00	Packaging1-1		
120	QC	1 pcs	2/9/18	2/9/18	0.00	0.00	QC4		
125	DC	1 pcs	2/9/18	2/9/18	0.00	0.00	DC		
130	Packaging	1 pcs	2/9/18	2/9/18	0.00	0.00	Packaging3-1		
140	QC21-SA	1 Ea	2/9/18	2/9/18	0.00	0.00	QC21		FEB 05 2018

Part Op 125 - Photocopy bluefile & type labels per PPP 647.1305

Descriptions: 130 - Identify and pack for shipping as per PPP 647.1305 EXPIRY DATE OF: RTV Loctite 598: _____

MAGNOBOND 6398 PART 1: _____ MAGNOBOND 6398 PART 2: _____ SEALANT PR-

1425: _____ ***INDICATE ON BOX EXPIRY DATE OF RTV, MAGNOBOND PART1, MAGNOBOND PART2
AND SEALANT PR-1425 ***

140 - *** Enter exp. date in lot maintenance for RTV loctite 598, MAGNOBOND PART1, MAGNOBOND PART2 AND
SEALANT PR-1425***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	- 600.0990 503007B	1	25 PKG	0	0
	- 600.0991 503007B	1	27 PKG	0	0
	- 600.1012 5030068	1	55	0	0
	- 601.2045 5030067	1	29	0	0
	- 601.2375 5030063	3	115	0	0
	- 601.2999 5030058	3	16	0	0
	- 647.0112 5030051	8	141	0	0
	- 647.1402 5030050	1	4	0	0
	- 647.1403 5030049	1	3	0	0
	- 647.1601 5030048	1	5	0	0
	- 647.1610 5030047	1	2	0	0
	- 647.1702 F153324x1	2-	1	0	0
	- 647.2010 5030038	2	46	0	0
	- 647.2011 5030076	2	8	0	0
	- 647.2113 F144770	1	6	0	0
	- 91292A080 5030036	4	10	0	0
	- 93475A270 5030034	8	19	0	0
	- 93625A300 5030029	4	10	0	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐		Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐		Engineering ☐ Quality ☐ Other ☐	
Date : _____		Step #: _____								MRB (QSI042) Approval	
Start up Operation 01/27/18 Job No: 169968 Change No: Operation: Revision: Original Serial #: S036058 PART NO: 647.1305 EC145 Cable Cutter System Removable Provisions U Channel Compatible S036058 DART AEROSPACE 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com											
Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval											
Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence											

Root Cause			
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

OTHER : _____

- AN3-11A	5020026	12	583	0	0
- AN3-15A	5030025	5	55	0	0
- AN3C10A	5030022	2	36	0	0
- AN525-10R12	5030017	4	116	0	0
- LN9025-0820K	5030014	8	26	0	0
- LN9037-08018	5030009	8	14	0	0
- MS21042-08	5030023	4	0	0	0
- MS21042-3	5030005	19	600	0	0
- MS21042L4	5030003	4	3,678	0	0
- MS27039-1-14	5030002	4	542	0	0
- NAS1149F0332P	5029992	42	5,721	0	0
- NAS1149F0432P	5029992	8	1,363	0	0
- NAS1149FN832P	5029990	8	7,057	0	0
- NAS6604-66	5029984	4	38	0	0

Part Specifications

Specifications could not be found.

Plex 1/5/18 8:24 AM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					



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Master Unit 000143

Containers on Master Unit 000143				
Serial No	Part No	Customer Part No	Status	Quantity
S030073	600.0990	600.0990	Allocated	1
S030075	600.0991	600.0991	Allocated	1
S030068	600.1012		Allocated	1
S030067	601.2045	601.2045	Allocated	1
S030063	601.2375		Allocated	3
S030058	601.2999		Allocated	3
S030051	647.0112	647.0112	Allocated	8
S030050	647.1402		Allocated	1
S030049	647.1403		Allocated	1
S030048	647.1601		Allocated	1
S030047	647.1610		Allocated	1
S030038	647.2010		Allocated	2
S030076	647.2011		Allocated	2
F144770	647.2113		Allocated	1
S030036	91292A080		Allocated	4
S030034	93475A270		Allocated	8
S030029	93625A300		Allocated	4
S030026	AN3-11A		Allocated	12
S030025	AN3-15A		Allocated	5
S030022	AN3C10A		Allocated	2
S030017	AN525-10R12		Allocated	4
S030014	LN9025-0820K		Allocated	8
S030009	LN9037-08018		Allocated	8
S030005	MS21042-3	MS21042-3	Allocated	19
S030023	MS21042L08		Allocated	4
S030003	MS21042L4	MS21042L4	Allocated	4
S030002	MS27039-1-14		Allocated	4
S029996	NAS1149F0332P		Allocated	42
S029992	NAS1149F0432P		Allocated	8
S029990	NAS1149FN832P		Allocated	8
S029984	NAS6604-66		Allocated	4

24p. 06/2018
24p. 03/2018
24p. 06/2019

647.702 F153324x15038829x1